



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-636-043
Job Sheet 183678



Part No: D350-636-043

Job Qty: 2 ea

Part Name: Standard Wearplates & Wearnads AS350 / AS355 (CHG003 or earlier) Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/24/18

Job Tracking No:

Due Date: 10/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-636 REV J IPP Rev:A New Issue 07-12-17 DD IPP Rev:B 10.05.20 added QC4 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 27 2018
110	Packaging	2 pcs	10/15/18	10/15/18	0.00	0.00	Packaging1-3		DAS
115	QC	2 pcs	10/15/18	10/15/18	0.00	0.00	QC4		69 OCT 15 2018
118	DC	2 pcs	10/15/18	10/15/18	0.00	0.00	DC		9588
120	Packaging	2 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1		69 OCT 15 2018
130	QC21-FG	2 Ea	10/15/18	10/15/18	0.00	0.00	QC21		9589 21

Part Op 118 - Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

Descriptions: 120 - Identify and pack for shipping as per PPP D350-636-043 Location: _____ PPP Rev: _____ OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C5A	Bolt	76 Ea (38 ea)	90-Start up Operation	5057009x40 5095214x 36.
AN3C7A	Bolt	8 Ea (4 ea)	90-Start up Operation	FM125709-40
D3535-13	Wearplate Fwd	2 Ea (1 ea)	90-Start up Operation	5113635
D3535-25	Wearplate Center	2 Ea (1 ea)	90-Start up Operation	5097982
D3535-35	Wearplate Aft	2 Ea (1 ea)	90-Start up Operation	5046145
D3536-13	Gasket Forward	2 Ea (1 ea)	90-Start up Operation	5082375
D3536-25	Gasket Center	2 Ea (1 ea)	90-Start up Operation	5099441
D3536-35	Gasket Aft	2 Ea (1 ea)	90-Start up Operation	5070312
D3537-1	Wearpad	10 Ea (5 ea)	90-Start up Operation	5081682
NAS1149C0332R	Washer	84 Ea (42 ea)	90-Start up Operation	5104354

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C5A	76	1,930	0
	AN3C7A	8	451	0
	D3535-13	2	5	0
	D3535-25	2	25	0
	D3535-35	2	8	0
	D3536-13	2	11	0
	D3536-25	2	22	0
	D3536-35	2	20	0
	D3537-1	10	271	0
	NAS1149C0332R	84	5,175	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																																																																																						
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																																																																																																																																				
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Part Specifications
Specifications could not be found.

Plex 9/24/18 1:22 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D350-636-043

Description: WEARSHOE INSTALLATION (REPLACES -041)

[illegible]